



Illustration of OnePak 300.

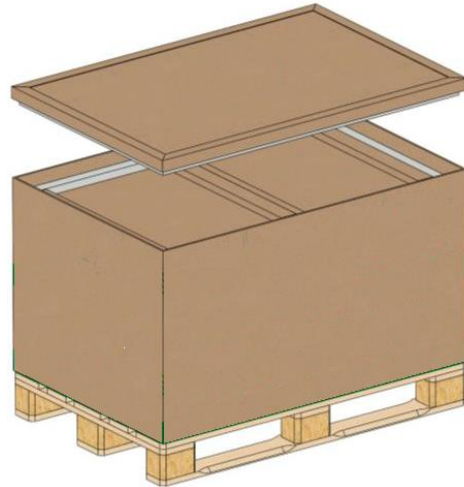
LOADING PROOFBLOKS INTO ONEPAK 300

Specifically designed for door-to-door pharmaceutical distribution of smaller volumes to remote locations, OnePak ensures your products reach even the most inaccessible areas without compromising quality or efficacy. This single-use solution is ideal for regions with limited logistics services, eliminating the need for return shipping and ensuring consistent access to medicines. The following document describes the loading of OnePak 300 with OneBloks. The following loading instruction is only valid for **OnePak 300**.

Step 1

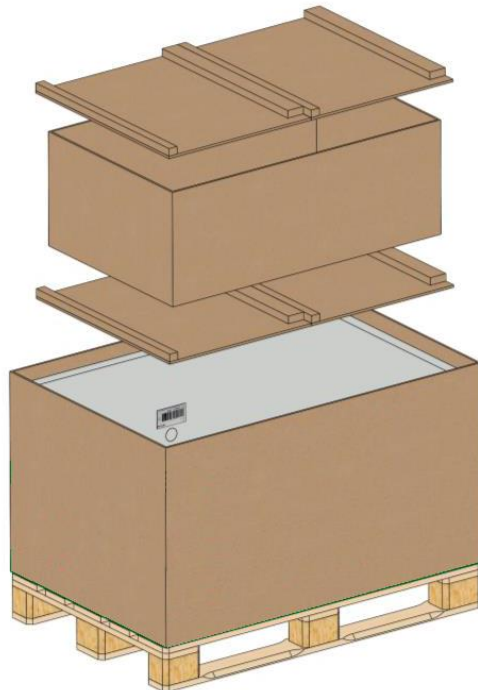
- Open the lid of the OnePak 300.

Note: Before loading, the OneBlocs must be preconditioned as per the respective SOP instructions for the desired temperature range.
Do not remove the cardboard from the OneBlocs.



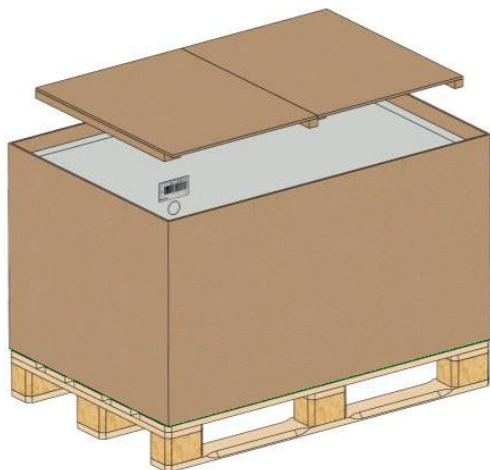
Step 2

- Remove the holder for the top and bottom OneBlocs as well as the inner carton.



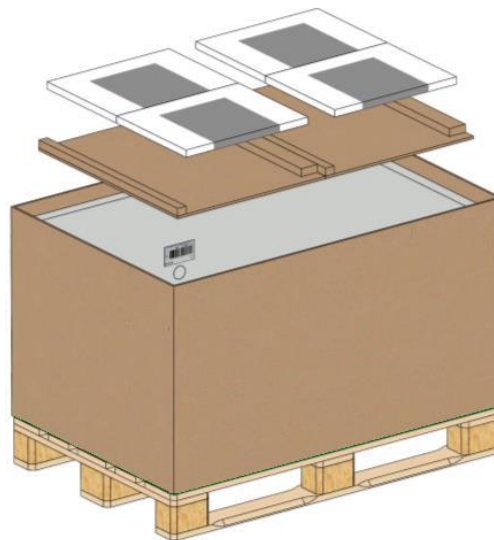
Step 3a

- When used with **OneBlok +05G EL** or **OneBlok +22G** turn over the holder for the OneBlok® at the bottom to create an even surface.



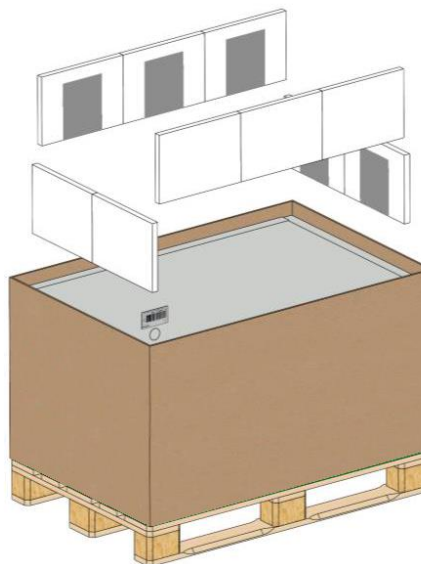
Step 3b

- When used with **OneBlok -21G** place four OneBlok® -21G 44342 into the predetermined sections of the holder. Ensure that the cutouts are on the same side.



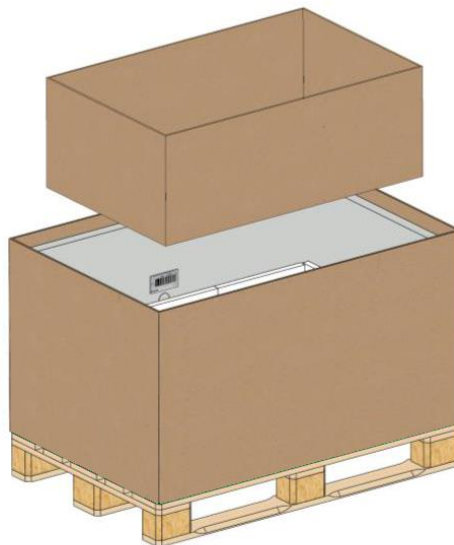
Step 4

- First, load two OneBlok® 34242 on each short side and then place three OneBlok® 34242 on each long side.



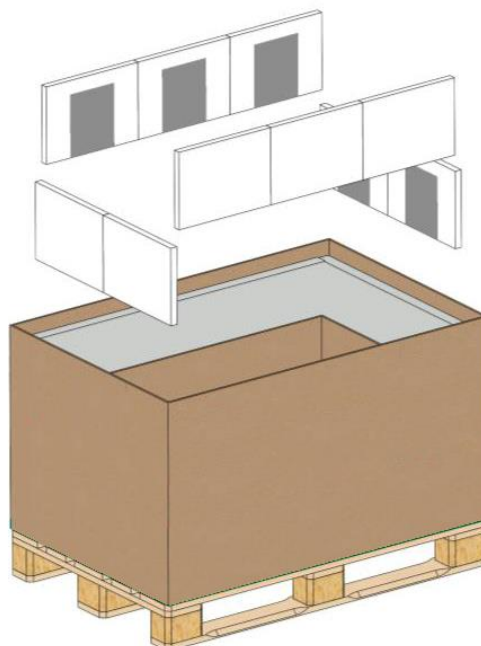
Step 5

- Place the inner carton inside the OnePak 300. The OneBlocs loaded surround the inner carton.



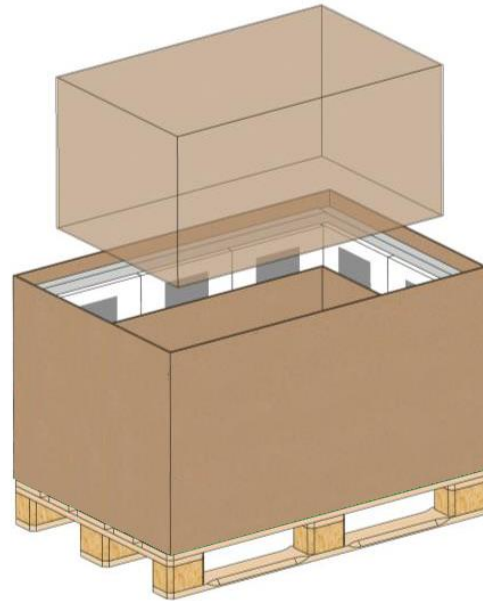
Step 6

- First, load two OneBlocs 34242 on each short side and then place three OneBlocs 34242 on each long side. A second row of OneBlocs surrounds the inner carton.



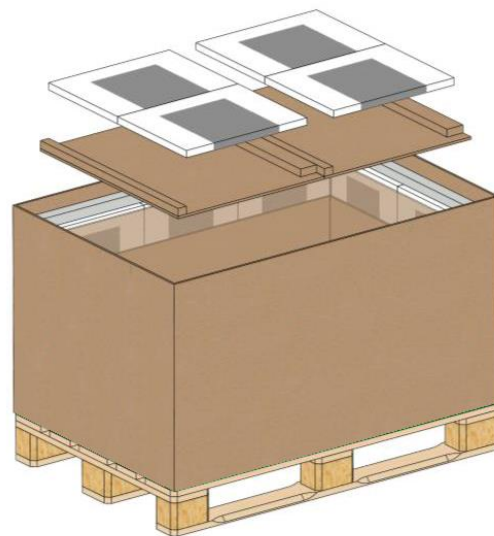
Step 7

- Place the product into the inner carton of the OnePak 300.



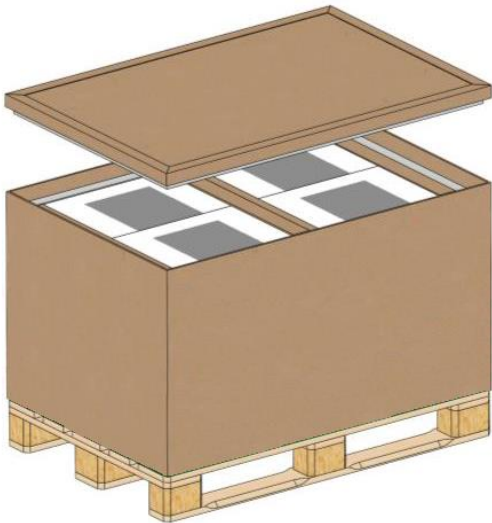
Step 8

- Place the holder for the top OneBloks onto the upper edge of the OneBloks loaded. Ensure that the cutouts are on the same side. Place four OneBloks 44342 into the predetermined sections of the holders.



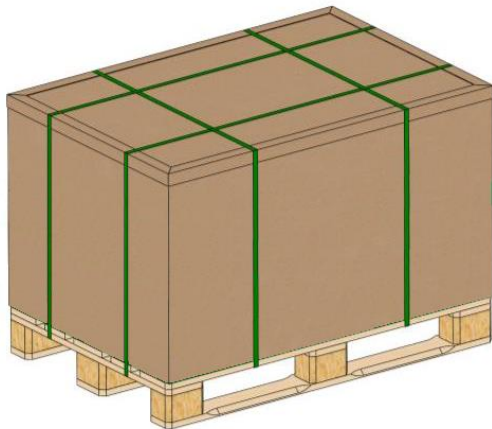
Step 9

- Close the OnePak 300. Make sure that the edge protectors of the lid surround the carton so that the box is closed properly.



Step 10

- Strap the OnePak 300 twice on each side. Visible marks help to strap at the right position.



ONEBLOKS - COLOR CODE FOR DIFFERENT PCM CONFIGURATIONS

PCM	Application	Label Color Code
+22G	For +20°C shipments	
+05G EL	For +5°C shipments	
-21G	For -20°C shipments	

For more information, please contact support@envirotainer.com