



Illustration of OnePal US.

ASSEMBLING INSTRUCTIONS FOR ONEPAL US

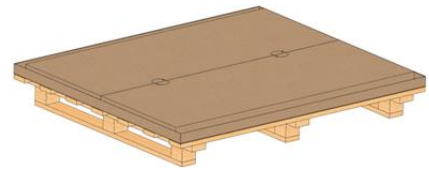
Available to support commercial shipments of pharmaceuticals to remote areas, OnePal US is a 1 pallet sized solution, placed on a durable wooden pallet which is easily fork liftable from all four sides. The following document describes the assembling for the OnePal US.

Note

The OnePal US assembling will need two people. It consists of six walls where each component is labelled with a numeration (①-⑤). This will help you to identify the single parts.

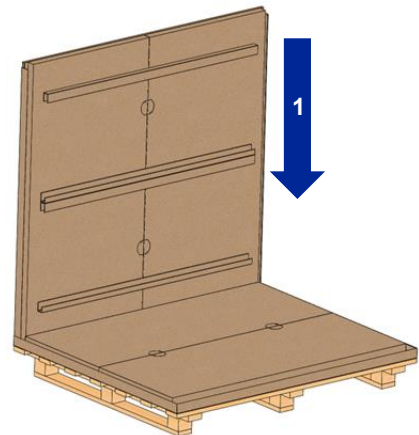
Step 1

- Take the base plate ① of the OnePal US and put it on the pallet.



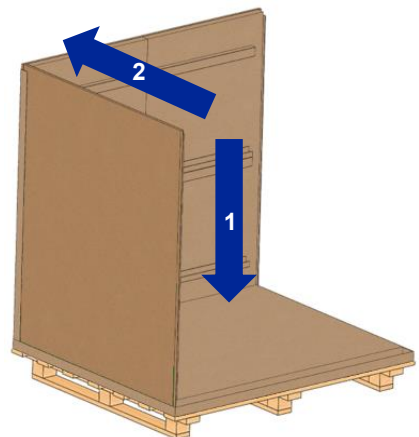
Step 2

- Take the back wall ②, bend the edge protection of the base plate and insert the back wall in a slight tilt position. One person must hold the back wall now.



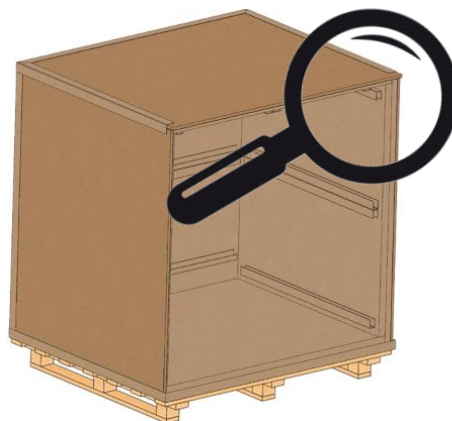
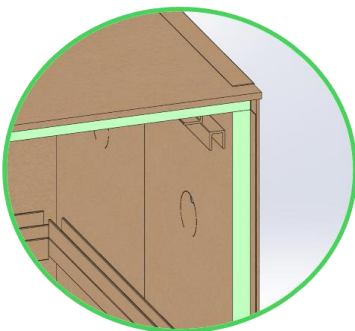
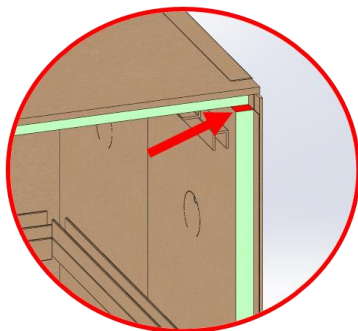
Step 3

- Take wall number ③ and slightly bend the edge protection of the base plate and insert the side wall. Ensure that both corners have a tight fit. After that, repeat step 3 with the other side wall.



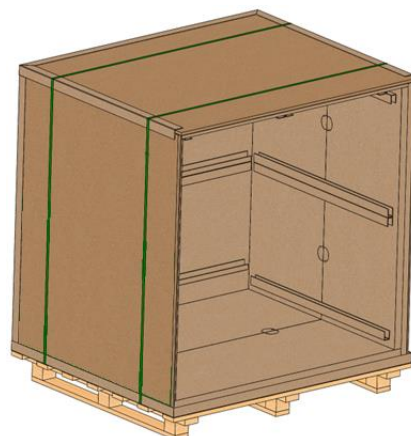
Step 4

- Take wall ④ and place on top. Bend the edge protector of the top plate to ensure all walls in all sides are properly inserted. In addition, ensure that the base plate, back wall, side walls and top plate are aligned, and all corners have a tight fit.



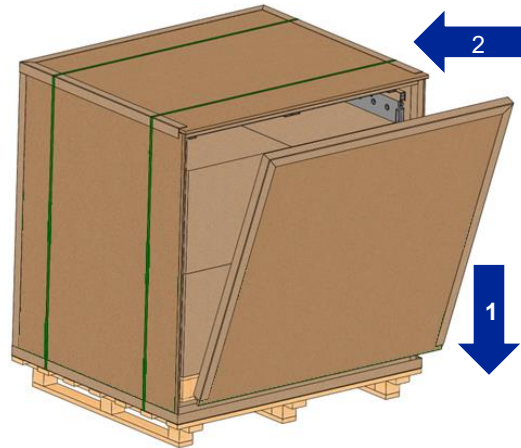
Step 5

- Strap the OnePal US twice like it is shown in the picture on the right (Tension force: approx. 800 N / 190 lbf). This will increase stability during the loading process.



Step 6

- Load the correctly preconditioned ProofBlok and the product into the OnePal US as per the respective SOP instructions. Bend the edge protector of the base plate. Take wall ⑤ and insert the bottom part of wall ⑤ into the runner in a slight tilt position.

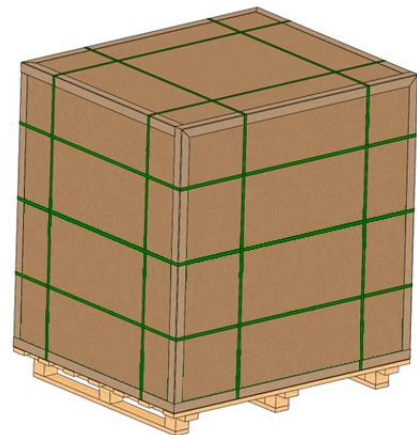


ProofBlok



Step 7

- Strap the OnePal US twice vertically along front wall and three times horizontally as shown per respective marking on front wall (Tension force: approx. 800 N / 190 lbf). Wrap the OnePal US with stretch foil to protect it against moisture.



Handling recommendations

- Avoid dropping or applying excessive force on OnePal US.
- Use proper material handling equipment/industrial trucks only.
- Transport the OnePal US only when it's strapped.
- Check the OnePal US for external damages before shipping.
- Do not double stack.
- Store in a dry place.

Storage recommendations

The proper storage is crucial when moving or storing OnePal US. Improperly stored OnePal US can result in cardboard that swells or becomes distorted when there is too much moisture. The OnePal US should not be stored outside under any circumstances due to fluctuations in weather. Knowing how to store the OnePal US properly will prolong and keep their appearance.

- Use a climate-controlled facility helps regulate the humidity.
- OnePal US should be stored in a dry environment.
- Packaging integrity: during storage of OnePal US, keep it in the original packaging

For more information, please contact support@envirotainer.com